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4. Segment reporting

The Group uses a geographical segmentation since it is the best enabler to evaluate the nature and financial effects of the business and to make stakeholders understand our business as a whole in a transparent way. Key in this approach has been the increasing importance of the regions following from the Company's growth strategy, with a clear focus on the emerging markets.

The Company's regional businesses are typically characterized by common cost drivers, a product portfolio that is tailored to regional industry requirements, and specific distribution channels. They distinguish themselves in terms of political, economic and currency risks and growth drivers of the business. Adding to the relevance of the segmentation is the fact that the Company sells approximately 90% of its products in the region where they are produced. According to IFRS 8, four reporting segments have been defined, reflecting the company's presence in four main regions:

- 1) EMEA Europe, Middle-East and Africa (2012: 30% of consolidated sales)
- 2) North America (2012: 19% of consolidated sales)
- 3) Latin America (2012: 24% of consolidated sales)
- 4) Asia Pacific (2012: 27% of consolidated sales)

Key data by reporting segment

Only capital employed elements (intangible assets, goodwill, property, plant and equipment and the elements of the operating working capital) are allocated to the various segments. All other assets and liabilities are reported as unallocated corporate assets or liabilities. 'Group & Business support' mainly consists of the functional unit technology and unallocated expenses for group management and services; it does not constitute a reportable segment in itself. The geographical segmentation is based on the location of the Bekaert entities rather than on the location of its customers. Since it is Bekaert's strategy to produce as close as possible to the customers, most customers are serviced by Bekaert entities in their own region. Any sales between segments are transacted at prices which reflect the arm's length principle.

					Group &		
2012		North	Latin	Asia	•	Reconcilia-	Consoli-
in thousands of €	EMEA	America	America	Pacific	support	tions	dated
Net sales	1 044 090	658 855	812 293	945 386	-	-	3 460 624
Operating result before non-							
recurring items (REBIT)	63 278	29 508	63 534	37 171	-78 599	2 929	117 821
Non-recurring items	-74 600	-13 786	15 960	-69 849	-24 826	-	-167 101
Operating result (EBIT)	-11 322	15 722	79 494	-32 678	-103 425	2 929	-49 280
Depreciation and							
amortization	52 079	12 373	20 730	148 742	8 940	-13 761	229 103
Impairment losses	26 982	10 698	232	56 255	820	-	94 987
EBITDA	67 739	38 793	100 456	172 319	-93 665	-10 832	274 810
Segment assets	757 762	276 808	479 647	1 358 539	137 171	-191 697	2 818 230
Unallocated assets	=	-	=	=	-	849 468	849 468
Total assets	757 762	276 808	479 647	1 358 539	137 171	657 771	3 667 698
Segment liabilities	177 075	58 485	96 986	141 614	61 425	-92 441	443 144
Unallocated liabilities	-	-	-	-	-	1 620 840	1 620 840
Total liabilities	177 075	58 485	96 986	141 614	61 425	1 528 399	2 063 984
Capital employed	580 687	218 323	382 661	1 216 925	75 746	-99 256	2 375 086
Average capital employed	626 220	219 307	278 537	1 353 146	95 959	-101 534	2 471 634
Return on average capital							
employed (ROCE)	-1.8%	7.2%	28.5%	-2.4%	-	-	-2.0%
Capital expenditure – PP&E	38 965	10 013	29 418	48 267	5 666	-8 973	123 356
Capital expenditure –							
intangible assets	1 737	304	161	3 132	573	-1 921	3 986
Share in the results of joint							
ventures and associates	33	-	16 275	-5 925	-	-	10 383
Investments in joint ventures	102		155 754	11 739			167 505
and associates Number of employees	102	<u>-</u>	155 / 54	11739	-	-	167 595
(year-end)	5 159	1 627	3 986	9 984	1 793	_	22 549
(your ona)	0 100	. 02.	0 000	0 00 .			010
					Group &		
2011		North	Latin	Asia	Group & Business	Reconcilia-	Consoli-
2011 in thousands of €	EMEA	North America	Latin America	Asia Pacific	Business	Reconcilia-	Consoli- dated
in thousands of €		America	America	Pacific	•		dated
in thousands of € Net sales	EMEA 1 168 793				Business		
in thousands of €		America	America	Pacific	Business		dated
in thousands of € Net sales Operating result before non-	1 168 793	America 665 392	America 371 573	Pacific 1 134 199	Business support	tions -	dated 3 339 957
in thousands of € Net sales Operating result before non-recurring items (REBIT)	1 168 793 65 834	America 665 392 31 815	America 371 573	Pacific 1 134 199 224 092	Business support - -66 757	tions -	dated 3 339 957 280 858
in thousands of € Net sales Operating result before non-recurring items (REBIT) Non-recurring items¹	1 168 793 65 834 4 082	America 665 392 31 815 11 476	371 573 35 401	Pacific 1 134 199 224 092 -6 179	Business support -66 757 -952	-9 527	dated 3 339 957 280 858 8 427
in thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹	1 168 793 65 834 4 082	America 665 392 31 815 11 476	371 573 35 401	Pacific 1 134 199 224 092 -6 179	Business support -66 757 -952	-9 527	dated 3 339 957 280 858 8 427
In thousands of € Net sales Operating result before non-recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and	1 168 793 65 834 4 082 69 916	America 665 392 31 815 11 476 43 291	America 371 573 35 401 - 35 401	Pacific 1 134 199 224 092 -6 179 217 913	-66 757 -952 -67 709	-9 527 -9 527	dated 3 339 957 280 858 8 427 289 285
In thousands of € Net sales Operating result before non-recurring items (REBIT) Non-recurring items ¹ Operating result (EBIT) Depreciation and amortization	1 168 793 65 834 4 082 69 916 54 241	America 665 392 31 815 11 476 43 291	America 371 573 35 401 - 35 401 12 358	Pacific 1 134 199 224 092 -6 179 217 913	-66 757 -952 -67 709	-9 527 -9 527	dated 3 339 957 280 858 8 427 289 285 200 835
In thousands of € Net sales Operating result before non-recurring items (REBIT) Non-recurring items ¹ Operating result (EBIT) Depreciation and amortization Impairment losses	1 168 793 65 834 4 082 69 916 54 241 193	America 665 392 31 815 11 476 43 291 13 929 539	America 371 573 35 401 - 35 401 12 358 315	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423	-66 757 -952 -67 709	-9 527 -9 527 -9 527 -17 223	dated 3 339 957 280 858 8 427 289 285 200 835 6 470
in thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹	1 168 793 65 834 4 082 69 916 54 241 193 124 350	America 665 392 31 815 11 476 43 291 13 929 539 57 759	America 371 573 35 401 35 401 12 358 315 48 074	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805	Business support -66 757 -952 -67 709 13 06154 648	-9 527 -9 527 -9 527 -17 223 -26 750	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590
in thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items Operating result (EBIT) Depreciation and amortization Impairment losses EBITDA Segment assets	1 168 793 65 834 4 082 69 916 54 241 193 124 350	America 665 392 31 815 11 476 43 291 13 929 539 57 759	America 371 573 35 401 35 401 12 358 315 48 074	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805	Business support -66 757 -952 -67 709 13 06154 648	-9 527 -9 527 -9 527 -17 223 -26 750 -238 803	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139
in thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848	America 371 573 35 401 - 35 401 12 358 315 48 074 231 537	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569	-66 757 -952 -67 709 13 061 - -54 648 190 113	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966
In thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 270 848	America 371 573 35 401 - 35 401 12 358 315 48 074 231 537 - 231 537	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 - 1 654 569	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105
In thousands of € Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 - 867 875 196 123	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 270 848 50 557	America 371 573 35 401 - 35 401 12 358 315 48 074 231 537 - 231 537 57 125	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 - 1 654 569	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 73 941	-9 527 -9 527 -17 223 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957
In thousands of € Net sales Operating result before non-recurring items (REBIT) Non-recurring items ¹ Operating result (EBIT) ¹ Depreciation and amortization Impairment losses EBITDA ¹ Segment assets Unallocated assets Total assets Unallocated liabilities Unallocated liabilities	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557	America 371 573 35 401 - 35 401 12 358 315 48 074 231 537 - 231 537 57 125	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 - 1 654 569 165 203	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 73 941	-9 527 -9 527 -17 223 -17 223 -28 803 1 192 966 954 163 -134 992 1 994 726	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 - 867 875 196 123 - 196 123	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 - 50 557	America 371 573 35 401 - 35 401 12 358 315 48 074 231 537 - 231 537 57 125	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 1 654 569 1 65 203	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 73 941 - 73 941	-9 527 -9 527 -17 223 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 - 50 557 220 291 239 323	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172	-9 527 -9 527 -17 223 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)²	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8%	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 20 291 239 323 18.1%	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9%	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure – PP&E	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 - 50 557 220 291 239 323	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172	-9 527 -9 527 -17 223 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure – PP&E Capital expenditure –	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure − PP&E Capital expenditure − intangible assets	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8%	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 20 291 239 323 18.1%	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9%	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Total liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure – PP&E Capital expenditure – intangible assets Share in the results of joint	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733 3 065	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120 8 654	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637 11 090
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure − PP&E Capital expenditure − intangible assets Share in the results of joint ventures and associates	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Total liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure – PP&E Capital expenditure – intangible assets Share in the results of joint	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733 3 065	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120 8 654	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637 11 090
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Unallocated liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure − PP&E Capital expenditure − intangible assets Share in the results of joint ventures Investments in joint ventures	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733 3 065 62	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120 8 654 436	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423 -2 468	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637 11 090 25 423
Net sales Operating result before non- recurring items (REBIT) Non-recurring items¹ Operating result (EBIT)¹ Depreciation and amortization Impairment losses EBITDA¹ Segment assets Unallocated assets Total assets Segment liabilities Unallocated liabilities Capital employed Average capital employed Return on average capital employed (ROCE)² Capital expenditure − PP&E Capital expenditure − intangible assets Share in the results of joint ventures and associates Investments in joint ventures and associates	1 168 793 65 834 4 082 69 916 54 241 193 124 350 867 875 196 123 - 196 123 671 752 648 939 10.8% 88 733 3 065	America 665 392 31 815 11 476 43 291 13 929 539 57 759 270 848 50 557 220 291 239 323 18.1% 12 846	America 371 573 35 401	Pacific 1 134 199 224 092 -6 179 217 913 124 469 5 423 347 805 1 654 569 165 203 - 165 203 1 489 366 1 371 000 15.9% 165 120 8 654 436	Business support -66 757 -952 -67 709 13 06154 648 190 113 - 190 113 - 73 941 - 73 941 116 172 98 375 - 15 343	-9 527 -9 527 -17 223 -26 750 -238 803 1 192 966 954 163 -134 992 1 994 726 1 859 734 -103 811 -104 568 -26 423 -2 468	dated 3 339 957 280 858 8 427 289 285 200 835 6 470 496 590 2 976 139 1 192 966 4 169 105 407 957 1 994 726 2 402 683 2 568 182 2 417 718 12.0% 266 637 11 090 25 423

Gains on business disposals (EMEA: € 7.2 million, North America: € 12.2 million, Asia Pacific: € 1.4 million) have been reclassified from other financial income to non-recurring items. See adjusted 'Non-recurring items' section in note 2.4. 'Income statement items'.

The reclassification effect of gains on business disposals in 2011 amounts to 1.1% for EMEA, 5.1% for North America and 0.1% for Asia Pacific.

^{*} ROCE: Operating result (EBIT) relative to average capital employed

^{**} Number of employees: full-time equivalents

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Following table provides more information on the amounts presented as 'Reconciliations' in the previous table:

Reconciliations		
in thousands of €	11	2012
Operating result (EBIT)		
Intangible assets	23	102
PP&E -25.5	45	-6 582
Inventories -1 1	78	-4 352
Intersegment margin eliminations -26 7	46	-10 832
intangible assets	-5	-4
PP&E -17 2	18	-13 757
Depreciation and amortization relating to intersegment margin eliminations -17 2	23	-13 761
Intangible assets	18	106
PP&E -83	27	7 175
Inventories -1 1	82	-4 352
EBIT: intersegment elimination minus related depreciation & amortization -9 5	27	2 929
Segment assets		
Intangible assets	19	-340
PP&E	58	-92 005
Inventories -4 1	77	-6 911
Trade receivables -135 2	43	-92 144
Advances paid	-6	-297
Intersegment eliminations on capital employed assets -238 8	03	-191 697
Unallocated assets		
Other assets than capital employed elements 1 192 9	66	849 468
Segment liabilities		
Trade payables -134 9	86	-92 139
Advances received	-6	-302
intersegment eliminations on capital employed liabilities -134 9	92	-92 441
Unallocated liabilities		
Other liabilities than capital employed elements 1 994 7	26	1 620 840
Capital employed		
Segment assets eliminations -238 8	03	-191 697
- Segment liabilities eliminations 134 9	}2	92 441
intersegment eliminations on capital employed elements -103 8	11	-99 256
Capex PP&E		
Intersegment margin eliminations on PP&E -25 5	45	8 973
Capex PP&E adjustments -25 5	45	8 973
Capex Intangible assets		
Intersegment margin eliminations on intangible assets	23	1 921
Capex Intangible assets adjustments	23	1 921

Revenue by product application

in thousands of €	2011	2012	Variance (%)
Net sales			
Rubber reinforcement products	1 341 467	1 337 188	-0.3%
Other steel wire products	1 641 841	1 927 321	17.4%
Stainless products	197 529	178 973	-9.4%
Coatings & other	159 120	17 142	-89.2%
Total	3 339 957	3 460 624	3.6%

Rubber reinforcement products include tire cord, bead wire, hose reinforcement wire, belt cord wire and steel fabric. Other steel wire products include industrial steel wires, specialty steel wires, building products, advanced cords and sawing wire. Stainless products include stainless wires, fibers and combustion products for heating, drying and, until this activity was sold on 5 July 2012, flaring. Coatings sales have decreased substantially due to

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the sale of the Specialty Films business on 30 September 2011 and have ceased completely since the sale of the Industrial Coatings business on 2 April 2012.

All product groups are sold in all segments, except for coating products which – until disposal – were not sold in Latin America. The product mix is very similar in EMEA and North America, while in Asia Pacific rubber reinforcement products are predominant, whereas in Latin America other steel wire products make up the largest part of the business.

Additional information by country

The table below shows the relative importance of Belgium (i.e. the country of domicile), China, Chile and the USA for Bekaert in terms of revenues and non-current assets (i.e. intangible assets, goodwill, property, plant and equipment).

in thousands of €	2011	% of total	2012	% of total
Net sales from Belgium	345 223	10%	273 034	8%
Net sales from Chile	-	0%	349 542	10%
Net sales from China	900 096	27%	697 796	20%
Net sales from USA	618 294	19%	560 964	16%
Net sales from other countries	1 476 344	44%	1 579 288	46%
Total net sales	3 339 957	100%	3 460 624	100%
Non-current assets located in Belgium	133 999	9%	101 660	7%
Non-current assets located in Chile	-	0%	111 128	7%
Non-current assets located in China	760 925	50%	627 064	42%
Non-current assets located in USA	78 064	5%	73 222	5%
Non-current assets located in other countries	564 161	37%	563 668	38%
Total non-current assets	1 537 149	100%	1 476 742	100%